**R510 ULTRA DURABLE RESIN** 





PRODUCTS

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W110 General Purpose Wax W137 Premium Plus Wax

#### WAX/RESIN

M250 Premium Plus Wax/Resin

#### RESIN

R300	General Purpose Resin
R316	Specialty Resin
R340	Permanent Care Resin
R510	Ultra Durable Resin

#### **NEAR EDGE**

W190 Near Edge Wax M290 Near Edge Wax/Resin R390 Near Edge Resin

#### **COLORS & METALLICS**

W120C General Color Wax R316C Specialty Color Resin R510C Durable Color Resin

#### **R510 PROPERTIES**



## **Contact DNP**

1.800.814.4672 www.dnpribbons.com

RESIN

# **R510** ULTRA DURABLE RESIN Thermal Transfer Ribbon

## **Product Description**

DNP's R510 ribbon has no substitute - it's the toughest resin ribbon on the market. R510 is the only resin ribbon capable of handling extreme environmental labeling with DNP's unmatched scratch and solvent resistance. Designed with DNP's standard anti-static and back coat properties to protect the print head, R510 has unbeatable Edge Definition<sup>™</sup> for crisp, extremely durable, and dense harsh environmental bar codes.

## **Recommended Applications**





EXTREME

**ENVIRONMENT** 







**CIRCUIT BOARD** 









**AUTOMOTIVE** 

SIGNAGE **ELECTRONIC** COMPONENTS

PRODUCT **IDENTIFICATION** 



## **Recommended Substrates**

Polyester, polypropylene, PVC cards, PET cards

## **Performance Characteristics**

- Toughest resin ribbon on the market
- Unmatched in abrasion and solvent resistance
- UL/CSA recognized
- High density printing insuring Edge Definition<sup>™</sup>
- Anti-static for easy handling and extended print head life
- Available in colors and metallics
- DNP's specialty formulated back coating for print head protection

## THE DAI NIPPON PRINTING GROUP

DNP is the largest manufacture of thermal transfer ribbons for facsimile machines, bar code and dyesublimation printers. DNP is also the world's largest diversified printing/coating technologies company. At its 40 plants, both in Japan and overseas, DNP's operations include commercial printing, packaging, decorative materials, electronics, business forms and information media supplies. DNP is a Global Fortune 500 company with \$13 billion in annual revenue.

## THE WORLD'S LARGEST THERMAL TRANSFER RIBBON MANUFACTURER

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DESCRIPTION	TECHNICAL SPECIFICATIONS
Ink	Resin
Color	Black, Colors, Metallics
Ink Thickness	$1.8 \pm 0.4 \mu$
Base Film Thickness	4.5µ
Ribbon Thickness	$8.3 \pm 0.8 \mu$
Ink Melting Point	166°C–168°C (330.8°F–334.4°F)
Print Density	>1.9

PERFORMANCE OF PRINTED IMAGE	NCE OF PRINTED IMAGE
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DESCRIPTION		<b>TECHNICAL SPECIFICATIONS</b>
Tested Substrate		FLEXcon THERMAfilm <sup>®</sup> SELECT <sup>™</sup> 21830
Abrasion Resistance Test (теsт метнор: Standardized Abra	asion Test Wheel	100 cycles @ 500g covered CS-10
Solvent Resistance Test	WATER	1000 cycles @ 248g covered with cloth*
(TEST METHOD: Crockmeter)	IPA	1000 cycles @ 248g covered with cloth*
	KEROSENE	400 cycles @ 248g covered with cloth*
	BRAKE FLUID	300 cycles @ 248g covered with cloth*
	GASOLINE	100 cycles @ 248g covered with cloth*
Heat Resistance		<220°C (<428°F)
Print Speed Range		2 to 10 IPS

#### **CONVERSION CHART**

mm to in.	(mm ÷ 25.4)	in. to mm	(in. ÷ 0.03937)
m to ft.	(m ÷ 0.3048)	ft. to m	(ft. ÷ 3.2808)
C° to F°	[(1.8 x C°) + 32]	F° to C°	[(F°÷1.8) – 17.777]
in. to m	(MSI ÷ 0.645)	m <sup>2</sup> to MSI	(m <sup>2</sup> x 0.645)

## **RIBBON STORAGE CONDITIONS**

Temperature	5°C to 35°C (41°F to 95°F)
Humidity	10% to 85% relative humidity
Light	Avoid direct sunlight

\*Highest number of cycles where ANSI grade A can still be scanned.

All information on data sheet generated at DNP laboratories worldwide. DNP reserves the right that measured values may vary slightly when tested under different environments. Information subject to revisions without notification.



Quality Systems ISO Registered

F-5100301

## RESIN

#### NORTH & LATIN AMERICA

Dai Nippon IMS (America) Corp. 4524 Enterprise Dr. NW Concord, NC 28027 United States TEL 1.800.814.4672 FAX 1.704.784.7196

#### EUROPE

Dai Nippon Printing (Europa) GmbH Berliner Allee 26, 40212 Düsseldorf, F.R. Germany TEL +49.211.8620.180 FAX +49.211.8620.1895

#### ASIA

Dai Nippon Printing Co., Ltd. 2F, Ichigaya Sankyo Bldg. 14-1 Haraikatacho Shinjuku-ku, Tokyo 162-0841 Japan TEL +81.3.3266.4210 FAX +81.3.3266.4224

